

Claims

- TOP SECRET - EASINGHAM 60
1. An anti-microbial product comprising an antiperspirant active and an amount of transition metal chelator sufficient to enhance the deodorancy performance of said antiperspirant active.
 2. An anti-microbial product according to claim 1, excluding antiperspirant gel stick compositions gelled by a gelling agent selected from the group consisting of 12-hydroxystearic acid, esters of 12-hydroxystearic acid, amides of 12-hydroxystearic acid, N-lauroyl-glutamic acid dibutyl amide, and 2-dodecyl-N.N'-dibutyl-succinamide.
 3. An anti-microbial product according to claim 1 or 2, characterised in that the antiperspirant active and the transition metal chelator are both present in the same composition.
 4. An anti-microbial product according to any of claims 1 to 3, comprising a liquid or soft solid composition.
 5. An anti-microbial product according to claim 4, having a hardness such that the pressure required to penetrate the composition is less than 0.06 N.mm^{-2} .
 6. An anti-microbial product according to any preceding claim, comprising an aerosol composition.

7. An anti-microbial product according to any preceding claim, wherein the antiperspirant active is an aluminium, zirconium, or mixed aluminium/zirconium salt.

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8. An anti-microbial product according to claim 6, wherein an aluminium halohydrate is a component of the aerosol composition.

- 10 9. An anti-microbial product according to any preceding claim, wherein the transition metal chelator is an iron (III) chelator.

10. An anti-microbial product according to claim 9, wherein
15 the iron (III) chelator has a binding coefficient for
iron (III) of greater than 10^{26} .

11. An anti-microbial product according to any preceding
claim, wherein the transition metal chelator is
20 micromolar-active.

12. An anti-microbial product according to any preceding
claim, wherein the transition metal chelator has an
acid form comprising at least five acid groups.

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13. An anti-microbial product according to any preceding
claim, wherein the transition metal chelator is a
polyaminocarboxylic acid or salt thereof.

- 30 14. An anti-microbial product according to claim 13,
wherein the transition metal chelator is
diethylenetriaminepentaacetic acid or a salt thereof.

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15. An anti-microbial product according to any preceding claim, comprising an additional organic anti-microbial agent.
- 10 16. An anti-microbial product according to claim 15, comprising a polyhexamethylene biguanide salt, triclosan, or farnesol.
17. An anti-microbial product according to any of the preceding claims, comprising fragrance material at up to 4% by weight of the composition.
- 15 18. A method of controlling microbial numbers, said method comprising the application to a substrate of a product according to any of the preceding claims.
- 20 19. A cosmetic method of reducing perspiration and providing additional control of bacterial numbers on a human body surface, said method comprising the topical application to the human body of any of the products according to any one of claims 1 to 17.
- 25 20. A cosmetic method according to claim 19, resulting in reduced body odour.
21. A cosmetic method of delivering enhanced fragrance intensity comprising the topical application to the surface of the human body of a composition according to 30 claim 17.

22. A method for the manufacture of an anti-microbial composition comprising the mixing of an antiperspirant active, a transition metal chelator, and a carrier fluid.

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